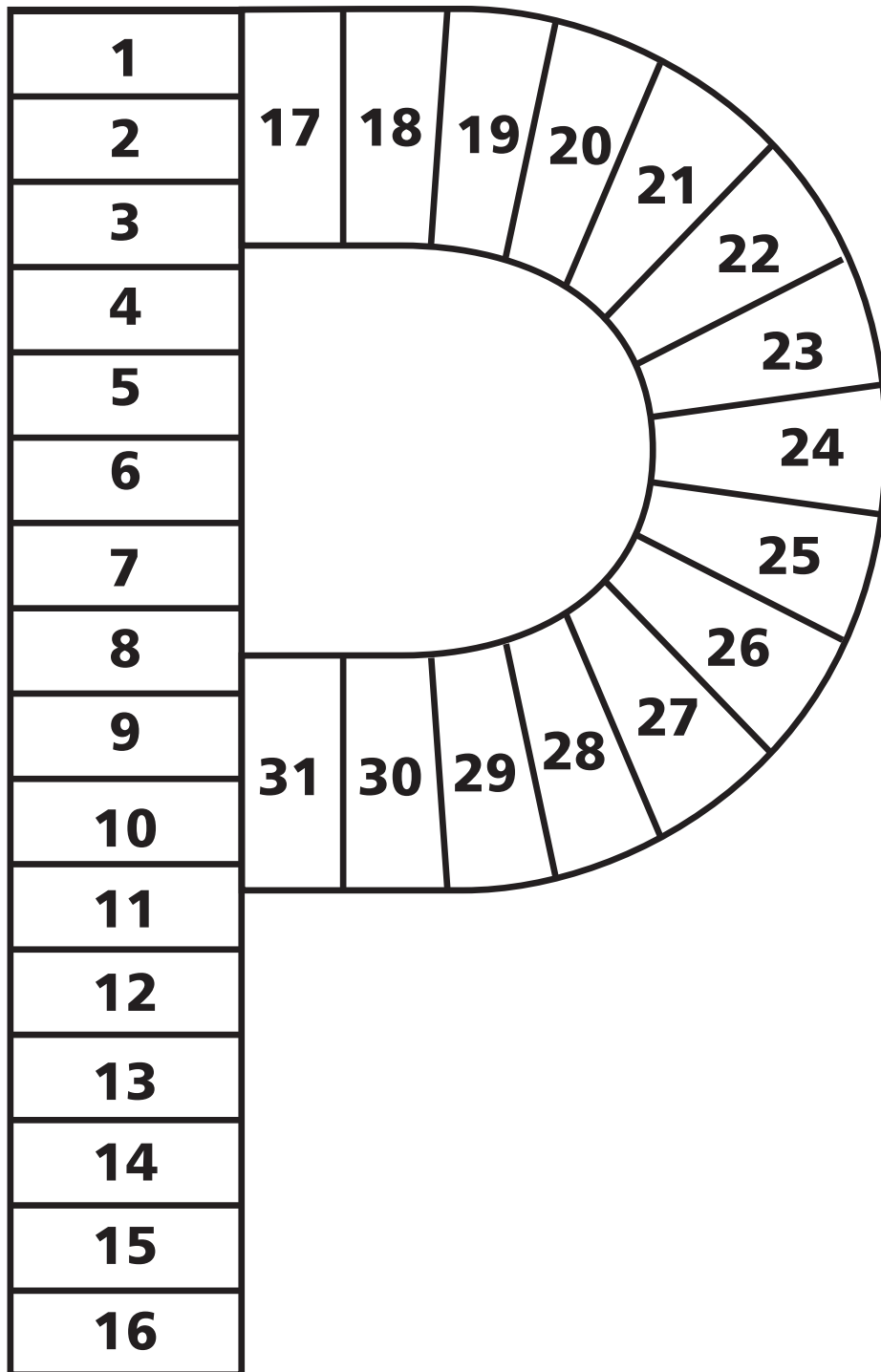


PRODUCTIVITY

•••• GOAL ••••



MONTH					
1	2	3	4	5	6
7	8	9	10	11	12



SAFETY

• • • • GOAL • • • •

			1	2			
			3	4			
			5	6			
			7	8			
9	10	11	12	13	14	15	16
17	18	19	20	21	22	23	24
			25	26			
			27	28			
			29	30			
			31				

MONTH					
1	2	3	4	5	6
7	8	9	10	11	12



DELIVERY

•••• GOAL ••••

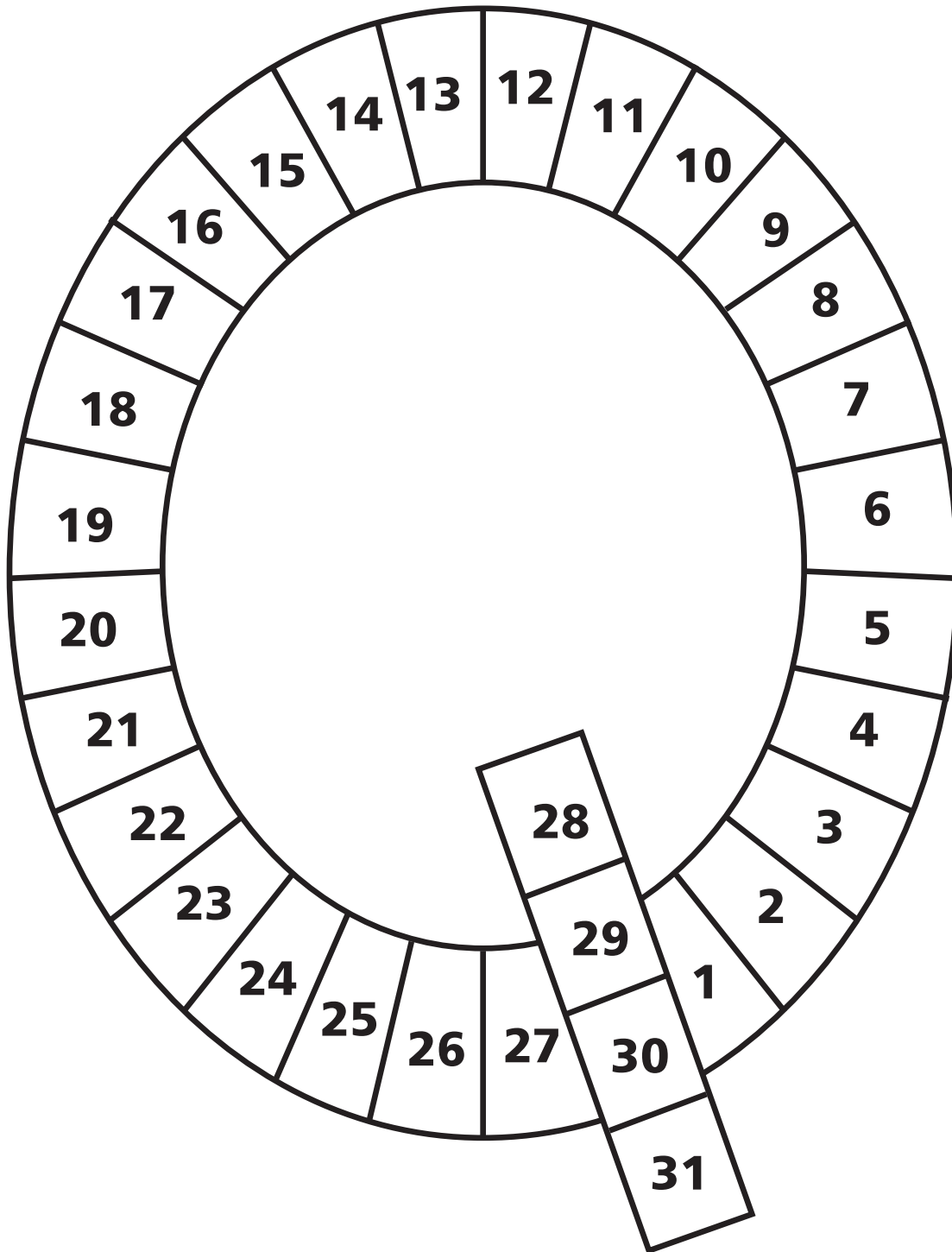
1						
2	17	18	19	20		
3					21	
4						
5						22
6						
7						23
8						
9						24
10						
11						25
12						
13						26
14					27	
15	31	30	29	28		
16						

MONTH					
1	2	3	4	5	6
7	8	9	10	11	12



QUALITY

... GOAL ...

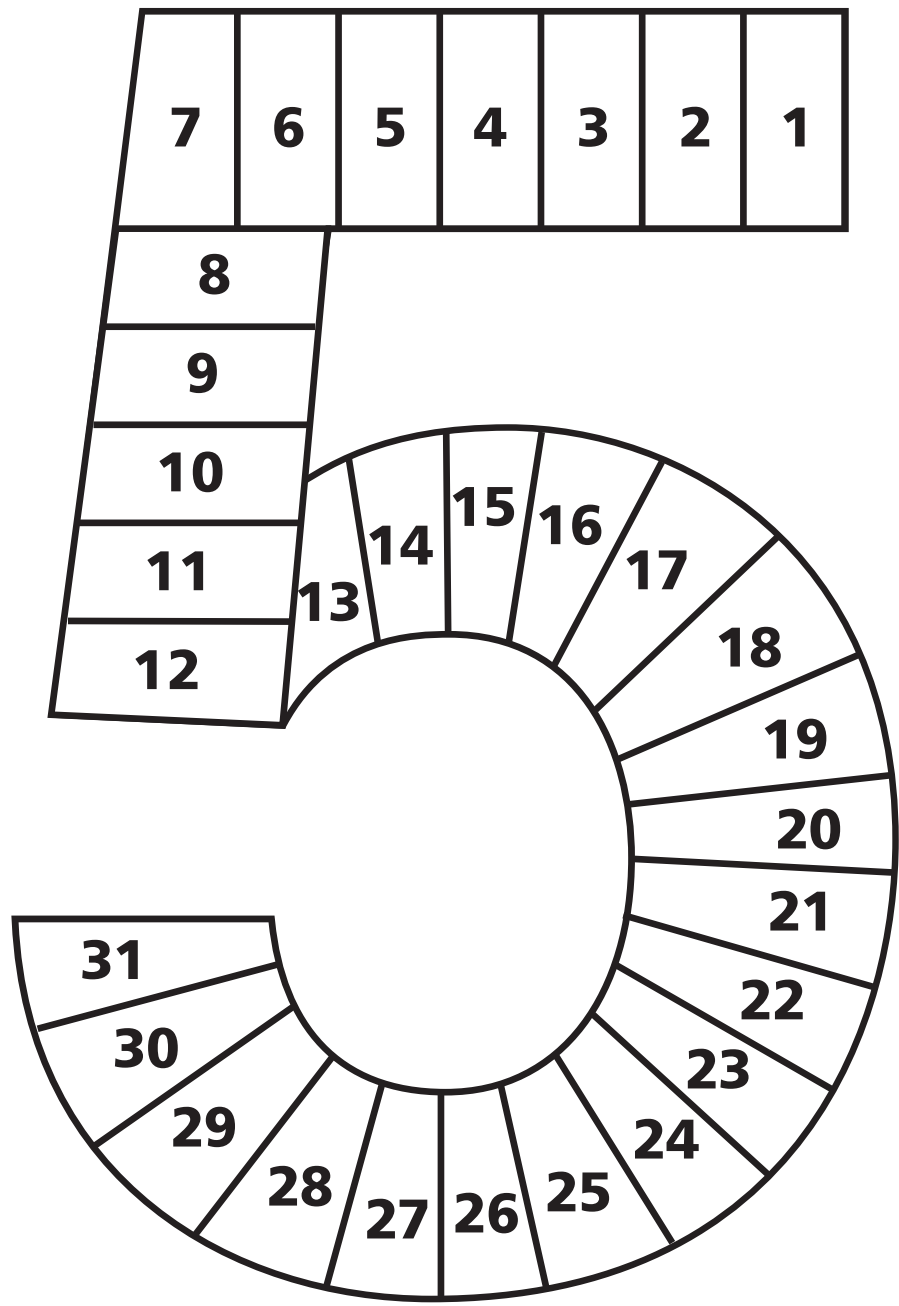


MONTH					
1	2	3	4	5	6
7	8	9	10	11	12



• • • **5S** • • •

• • • • **GOAL** • • • •



MONTH					
1	2	3	4	5	6
7	8	9	10	11	12



1	2	3	4	5	6	7	8
			9	10			
			11	12			
			13	14			
			15	16			
			17	18			
			19	20			
			21	22			
			23	24			
25	26	27	28	29	30	31	

INVENTORY

•••• GOAL ••••

MONTH					
1	2	3	4	5	6
7	8	9	10	11	12

