

PRODUCTIVITY

... GOAL ...

1						
2	17	18	19	20	21	
3						22
4						23
5						24
6						25
7						26
8						27
9	31	30	29	28		
10						
11						
12						
13						
14						
15						
16						

MONTH					
1	2	3	4	5	6
7	8	9	10	11	12



SAFETY

• • • • GOAL • • • •

			1	2			
			3	4			
			5	6			
			7	8			
9	10	11	12	13	14	15	16
17	18	19	20	21	22	23	24
			25	26			
			27	28			
			29	30			
			31				

MONTH					
1	2	3	4	5	6
7	8	9	10	11	12



DELIVERY

•••• GOAL ••••

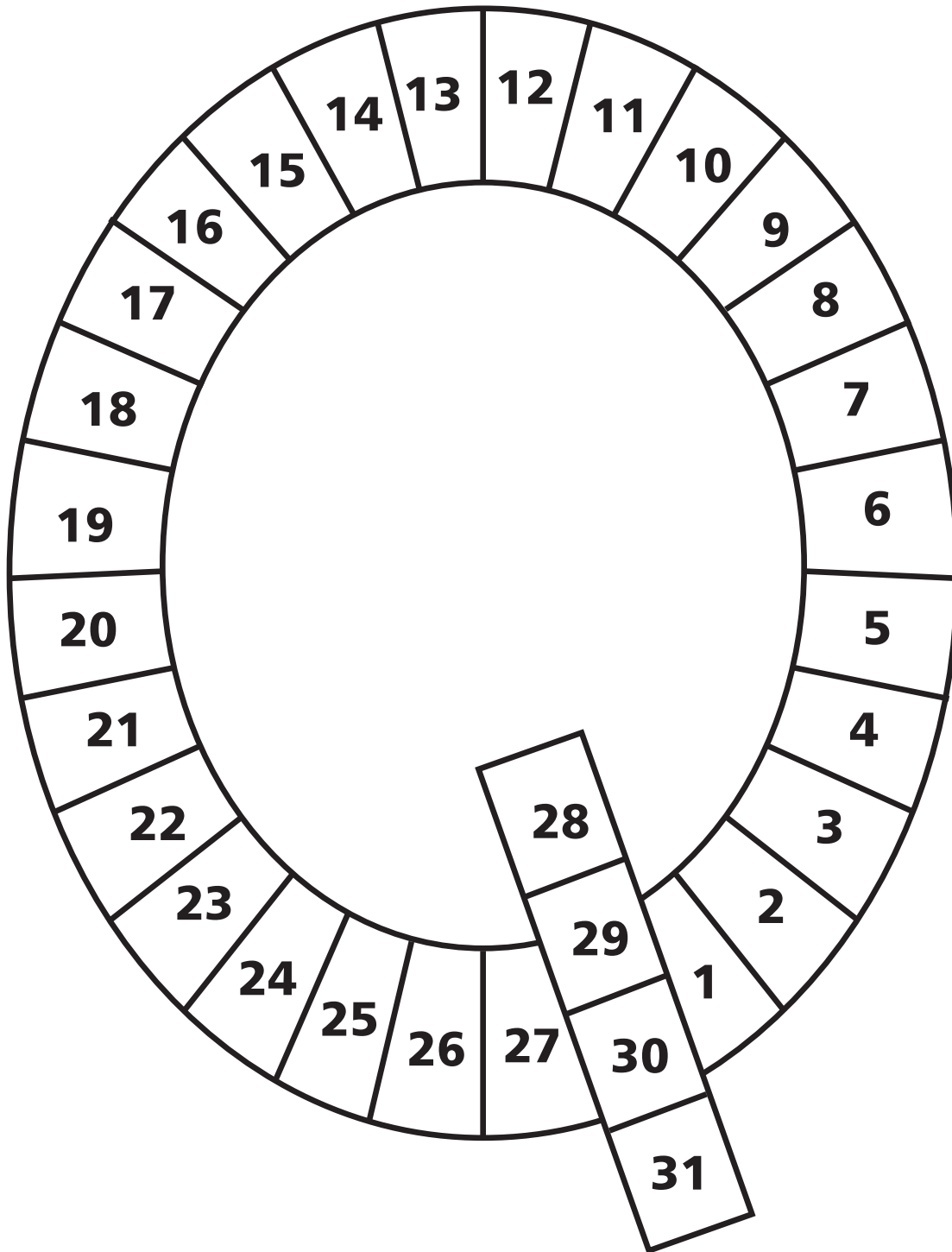
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13						26
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15	31	30	29	28		
16						

MONTH					
1	2	3	4	5	6
7	8	9	10	11	12



QUALITY

... GOAL ...

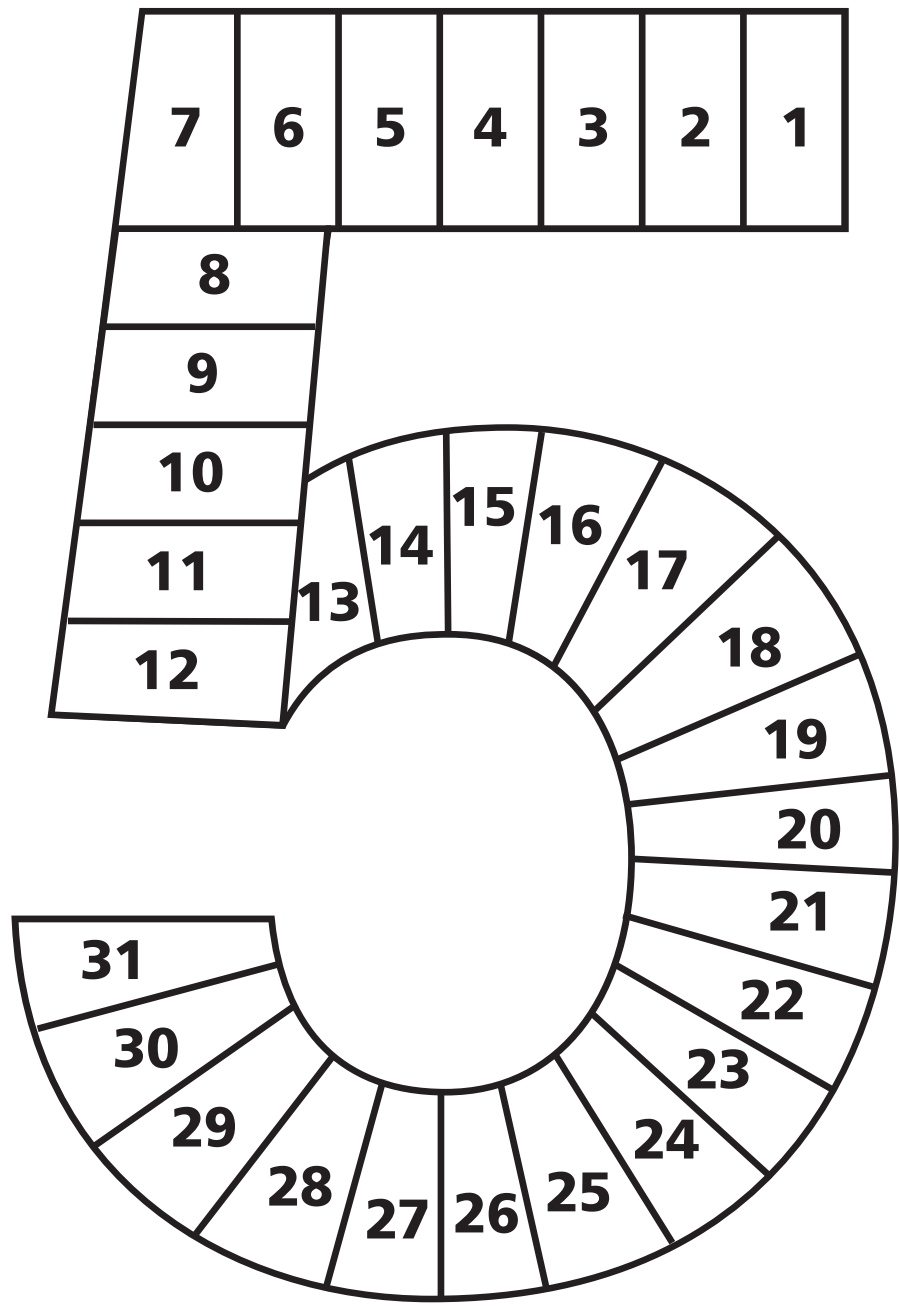


MONTH					
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7	8	9	10	11	12



• • • **5S** • • •

• • • • **GOAL** • • • •



MONTH					
1	2	3	4	5	6
7	8	9	10	11	12

