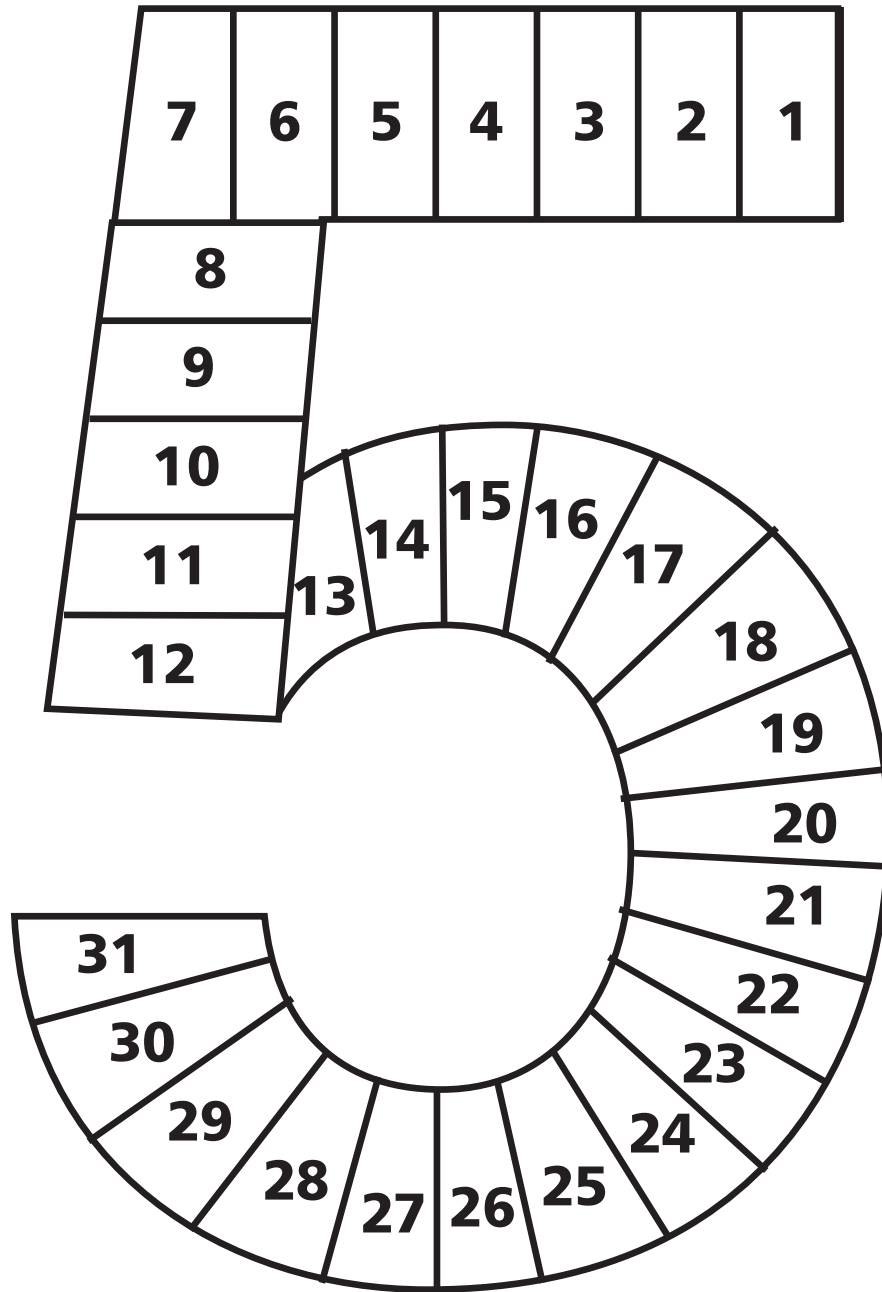


• • • **5S** • • •

• • • • **GOAL** • • • •



MONTH					
1	2	3	4	5	6
7	8	9	10	11	12



COST

• • • • GOAL • • • •

1	2	3	4	5
6	7	8	9	10
11	12			
13	14			
15	16			
17	18			
19	20			
21	22			
23	24	25	26	27
28	29	30	31	

MONTH					
1	2	3	4	5	6
7	8	9	10	11	12



1	2	3	4	5	6	7	8
			9	10			
			11	12			
			13	14			
			15	16			
			17	18			
			19	20			
			21	22			
			23	24			
25	26	27	28	29	30	31	

INVENTORY

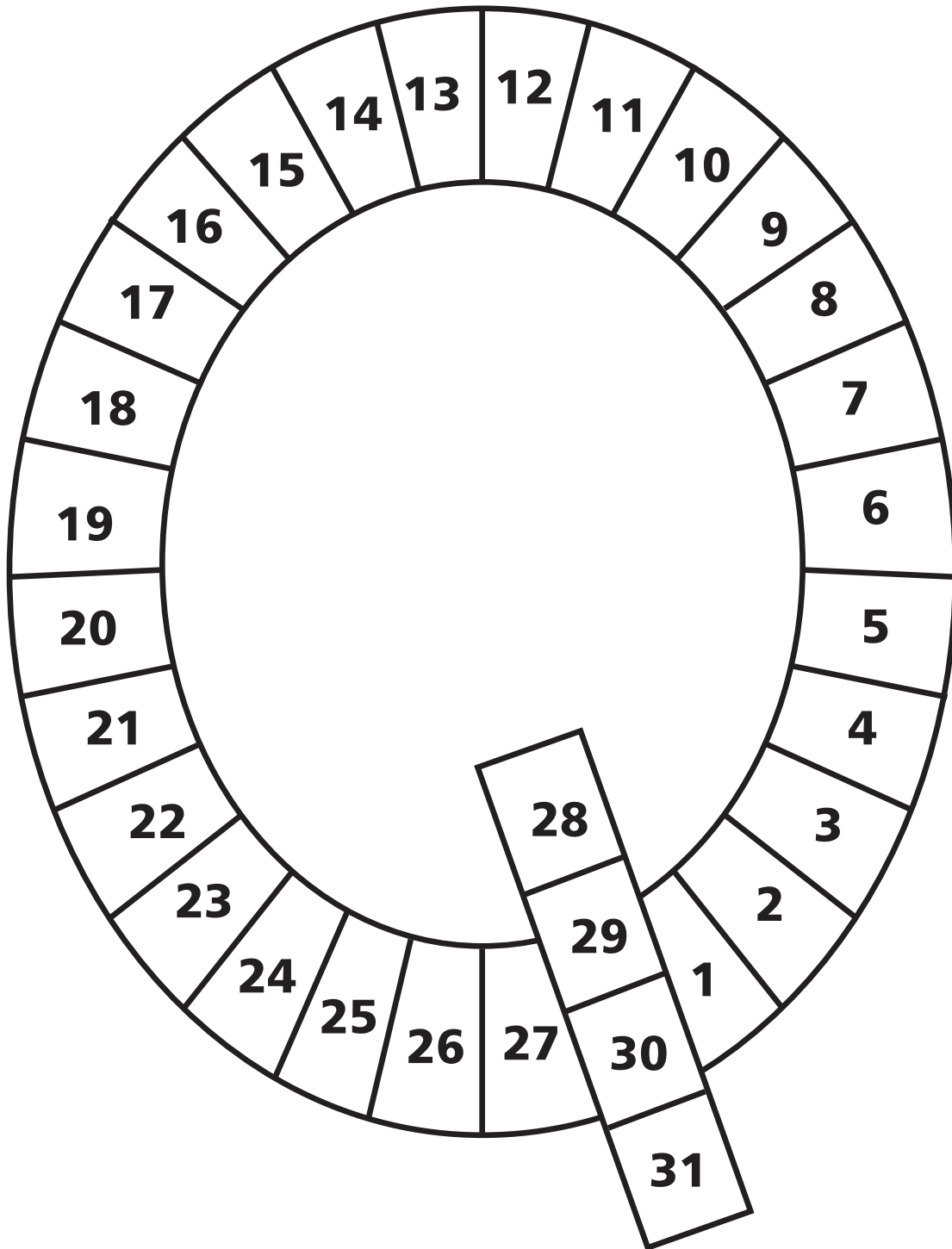
• • • • GOAL • • • •

MONTH					
1	2	3	4	5	6
7	8	9	10	11	12



QUALITY

... GOAL ...



MONTH					
1	2	3	4	5	6
7	8	9	10	11	12



SAFETY

• • • • GOAL • • • •

			1	2			
			3	4			
			5	6			
			7	8			
9	10	11	12	13	14	15	16
17	18	19	20	21	22	23	24
			25	26			
			27	28			
			29	30			
			31				

MONTH					
1	2	3	4	5	6
7	8	9	10	11	12

